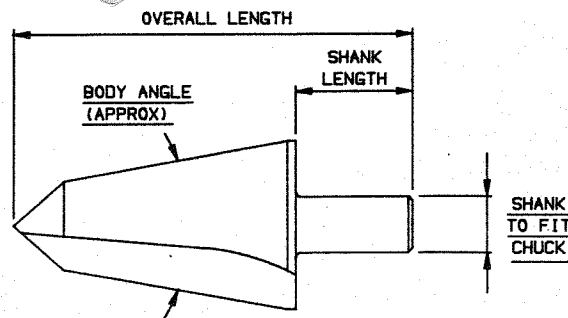




TOOL No	INTERNAL PRODUCT CODE			METRIC RANGE	IMPERIAL RANGE (APPROX)	OVERALL LENGTH	SHANK LENGTH	SHANK TO FIT CHUCK	BODY ANGLE (APPROX)	No OF FLUTES	APPROX WEIGHT
	BLUE	BRIGHT	TIN								
CC 0	02x0	02x0BR	—	3-14	$1/8$ - $9/16$	56mm	22mm	6.5mm	20°	2	18g
CC 1	02x1	02x1BR	—	6-20	$1/4$ - $13/16$	69mm	22mm	10mm	20°	2	52g
CC 1A	02x1A	02x1ABR	—	9.5-22.5	$3/8$ - $7/8$	69.5mm	22mm	10mm	20°	2	68g
CC 2	02x2	02x2BR	—	16-30.5	$5/8$ - $13/16$	75mm	22mm	10mm	20°	2	124g
CC 3	02x3	02x3BR	—	25-40	$1-15/8$	83mm	22mm	10mm	20°	2	260g
CC 4	02x4	02x4BR	—	37-52	$11/2$ - $21/16$	68mm	22mm	13mm	20°	2	450g
CC 25	02x25	02x25BR	—	16-25	$5/8$ -1	63mm	22mm	10mm	20°	2	72g
CC 820	02x820	02x820BR	—	8-20	$5/16$ - $13/16$	59mm	20mm	10mm	20°	2	44g
CC 430	02x430	02x430BR	—	4-30.5	$5/32$ - $13/16$	89mm	22mm	10mm	24°	2	120g
CC 830	02x830	02x830BR	—	8-30	$5/16$ - $13/16$	91mm	22mm	10mm	20°	2	132g
CC 315	02x315	02x315BR	—	3-15	$1/8$ - $19/32$	64mm	22mm	6.5mm	20°	2	28g
CC0TIN	—	—	02x0TIN	3-14	$1/8$ - $9/16$	56mm	22mm	6.5mm	20°	2	18g
CC1TIN	—	—	02x1TIN	6-20	$1/4$ - $13/16$	69mm	22mm	10mm	20°	2	52g
CC2TIN	—	—	02x2TIN	16-30.5	$5/8$ - $13/16$	75mm	22mm	10mm	20°	2	124g

FOR CONECUT SETS SEE SHEET 2

MOD No	MOD NOTE REF N ^o	DATE OF MOD
A	MOD 1433	06-04-92
B	MOD 1654	21-12-94

MATERIAL

BM2 HIGH SPEED STEEL

FINISH

BLUE - BLUE ALL OVER

BRIGHT - BRIGHT ALL OVER EXCEPT FOR BLUE FLUTES

TIN - TITANIUM NITRIDE COATED EXCEPT FOR GROUND SHANK

REMARKS

1. A PILOT HOLE IS REQUIRED WHEN USING CC 4 TOOL.
2. FINISHING DIAMETERS OF CC 1A & CC 2 TOOLS ARE DESIGNED TO PRODUCE THE INTERNATIONAL STANDARD HOLE SIZES FOR FITTING PUSHBUTTONS AND INDICATOR LIGHTS.
3. CC 25 TOOL COVERS 20mm & 25mm CONDUIT HOLES.

THIS DRAWING IS FOR
CUSTOMER COMMUNICATION &
CATALOGUE DATA ONLY

DATE	9-1-92	CATALOGUE REF. SEE TOOL No IN TABLE
DRAWN	K. JACKSON	
CHECK ^D		
DO NOT SCALE		

TITLE <u>CONECUT TAPER DRILLS</u>	
COMPUTER FILENAME : TDS86S1	DRAWING N ^o TDS-86
G & J HALL Ltd.	SH ^T 1 of 2 MOD. B